



P5M4K-046

Random Copolymer for Injection Molding

Features: Clarified. Produced without animal derived components or phthalates

Applications: Caps and closures, containers, consumer products

Resin Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Melt Flow Rate	10 g/10min		D1238
Density	0.90 g/cm ³		D1505
Melting Temperature	145 -152 °C	293 – 306 °F	D3418

Mechanical Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Tensile Yield Strength	33 MPa	4800 psi	D 638
Tensile Yield Elongation	11 %	11 %	D 638
Flexural Modulus - Secant	1110 MPa	161 kpsi	D 790
Deflection Temperature @66psi (0.455 MPa)	82 °C	180 °F	D 648
Rockwell Hardness		94 R	D 785
Notched Izod @ 23°C	70 J/m	1.3 ft-lb/in	D 256
Gardner Impact @ 23°C	>36 J	>320 in-lb	D 5420
Haze @ 25mil	6.5 %	6.5 %	D 1003

Regulatory

FDA – 21 CFR 177.1520(c) 3.1a

USP <88> Class VI

Drug Master File listed

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