



# 23S1Acs256

## Random Copolymer for Blow Molding

**Features:** Produced without animal derived components

**Applications:** Medical bottles, labware, articles for food and health

## Resin Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Melt Flow Rate	2.0 g/10min		D1238
Density	0.90 g/cm <sup>3</sup>		D1505
Melting Temperature	150 -156 °C	302 – 313 °F	D3418

## Mechanical Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Tensile Yield Strength	29 MPa	4200 psi	D 638
Tensile Yield Elongation	11 %	11 %	D 638
Flexural Modulus - Tangent	1040 MPa	151 kpsi	D 790
Flexural Modulus - Secant	972 MPa	141 kpsi	D 790
Deflection Temperature @66psi (0.455 MPa)	91 °C	196 °F	D 648
Rockwell Hardness		90 R	D 785
Notched Izod @ 23°C	62 J/m	1.2 ft-lb/in	D 256
Gardner Impact @ 23°C	>36 J	>320 in-lb	D 5420

## Regulatory

FDA – 21 CFR 177.1520(c) 3.2a

USP <88> Class VI

Drug Master File listed

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